

- PERFORMANCE DATA

Discharge Rates in Watts to Various End Voltages at 25°C(77°F)

Time	End Voltage	1.85V	1.80V	1.75V	1.70V	1.67V	1.65V	1.60V
5	min	98.9	116	128	135	137	139	141
10	min	67.0	77.1	84.5	89.1	90.2	91.7	92.9
15	min	57.2	64.5	69.4	72.5	73.3	74.2	75.1
30	min	32.7	35.1	37.7	39.4	39.8	40.3	40.8
60	min	18.8	19.8	20.7	21.3	21.5	21.8	22.2
120	min	11.9	12.4	12.7	13.1	13.2	13.3	13.5
180	min	8.75	9.10	9.33	9.53	9.60	9.68	9.78
240	min	6.63	6.93	7.12	7.27	7.32	7.38	7.46
300	min	5.82	6.05	6.17	6.27	6.30	6.35	6.41
600	min	3.40	3.52	3.60	3.67	3.68	3.72	3.75
1200	min	1.77	1.83	1.88	1.92	1.93	1.95	1.96

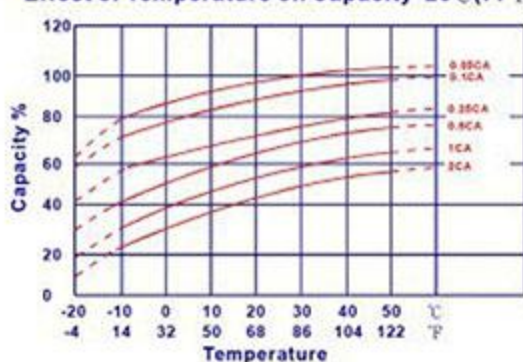
- Discharge Rates in Amperes to Various End Voltages at 25°C(77°F)

Time	End Voltage	1.85V	1.80V	1.75V	1.70V	1.67V	1.65V	1.60V
5	min	62.6	68.3	71.9	75.1	76.4	77.8	80.2
10	min	38.6	41.8	44.3	46.5	47.4	48.4	50.1
15	min	31.9	34.6	36.3	37.7	38.2	38.8	39.7
30	min	17.4	18.7	19.8	20.7	21.0	21.4	21.9
60	min	9.74	10.3	10.7	11.0	11.1	11.3	11.5
120	min	5.98	6.23	6.39	6.53	6.58	6.64	6.72
180	min	4.35	4.52	4.64	4.73	4.76	4.80	4.85
240	min	3.43	3.52	3.58	3.62	3.63	3.65	3.68
300	min	2.96	3.02	3.07	3.11	3.12	3.14	3.16
600	min	1.73	1.77	1.80	1.82	1.83	1.84	1.85
1200	min	0.893	0.914	0.931	0.946	0.952	0.959	0.962

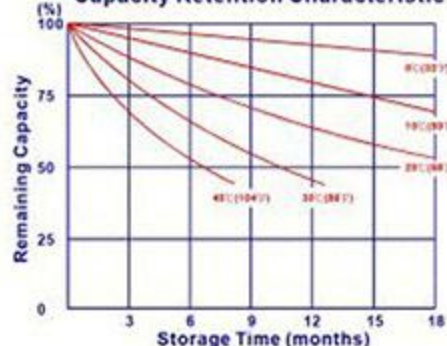
All data on the spec. sheet is an average value:

The tolerance range : $X < 6\text{min}$ (+15%~-15%), $6\text{min} \leq X < 10\text{min}$ (+12%~-12%), $10\text{min} \leq X < 60\text{min}$ (+8%~-8%), $X \geq 60\text{min}$ (+5%~-5%)

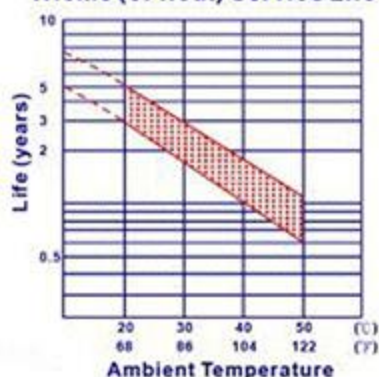
Effect of Temperature on Capacity 25°C(77°F)



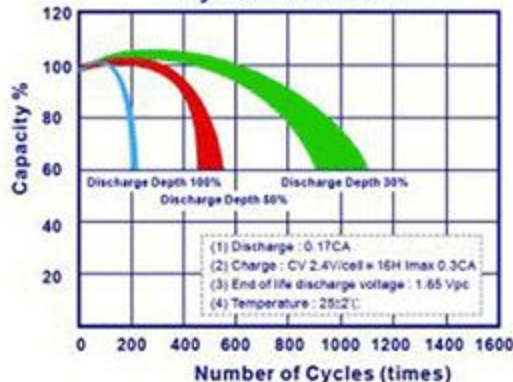
Capacity Retention Characteristic



Trickle (or float) Service Life



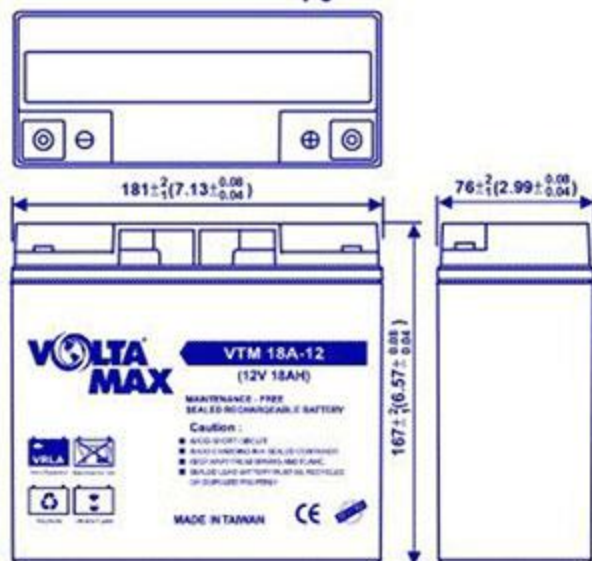
Cycle Service Life



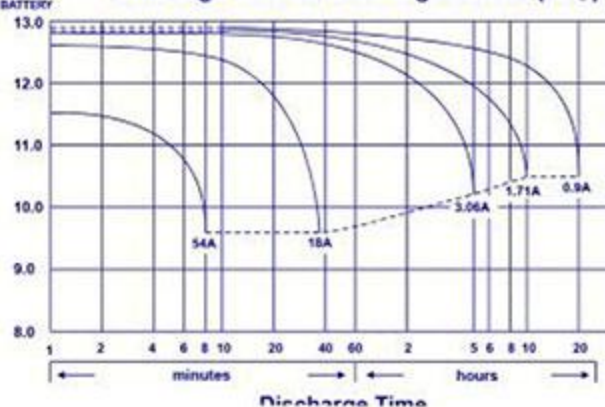


Dimensions

mm(inch)



(V) FOR 12V BATTERY Discharge Time VS. Discharge Current (25°C)



VTM 18A-12

Specifications

Nominal Voltage(V) 12V

Nominal Capacity

20 hour rate	(0.9A	to	10.50V)	18Ah
10 hour rate	(1.71A	to	10.50V)	17.1Ah
5 hour rate	(3.06A	to	10.20V)	15.3Ah
1 C	(18A	to	9.60V)	11.4Ah
3 C	(54A	to	9.60V)	7.2Ah

Weight Approx. 5.6kg(12.32Lbs.)

Internal Resistance (at 1KHz) Approx. 10.5 mΩ

Maximum Discharge Current for 5 seconds: 270A

Charging Methods at 25°C(77°F)

Cycle use:

Charging Voltage 14.4 to 15.0V

Coefficient -5.0mV/°C/cell

Maximum Charging Current : 5.4A

Standby use:

Float Charging Voltage 13.5 to 13.8V

Coefficient -3.0mV/°C/cell

Operating Temperature Range

Charge -15°C(5°F) to 40°C(104°F)

Discharge -15°C(5°F) to 50°C(122°F)

Storage -15°C(5°F) to 40°C(104°F)

Charge Retention (shelf life) at 20°C(68°F)

1 month 92%

3 month 90%

6 month 80%

Case Material ABS UL94 HB

Terminal F6

Description of torque value of hard ware for the terminals:

Recommended torque value M5: 5 N-m (51kgf-cm)

Maximum allowable torque value M5: 6 N-m (61kgf-cm)